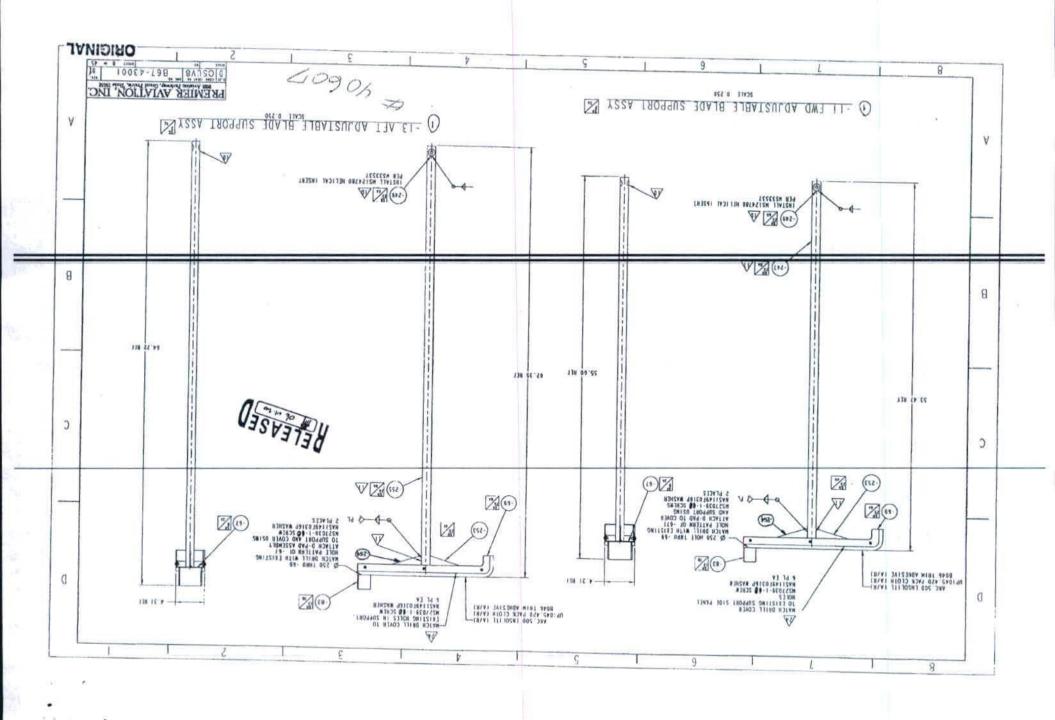
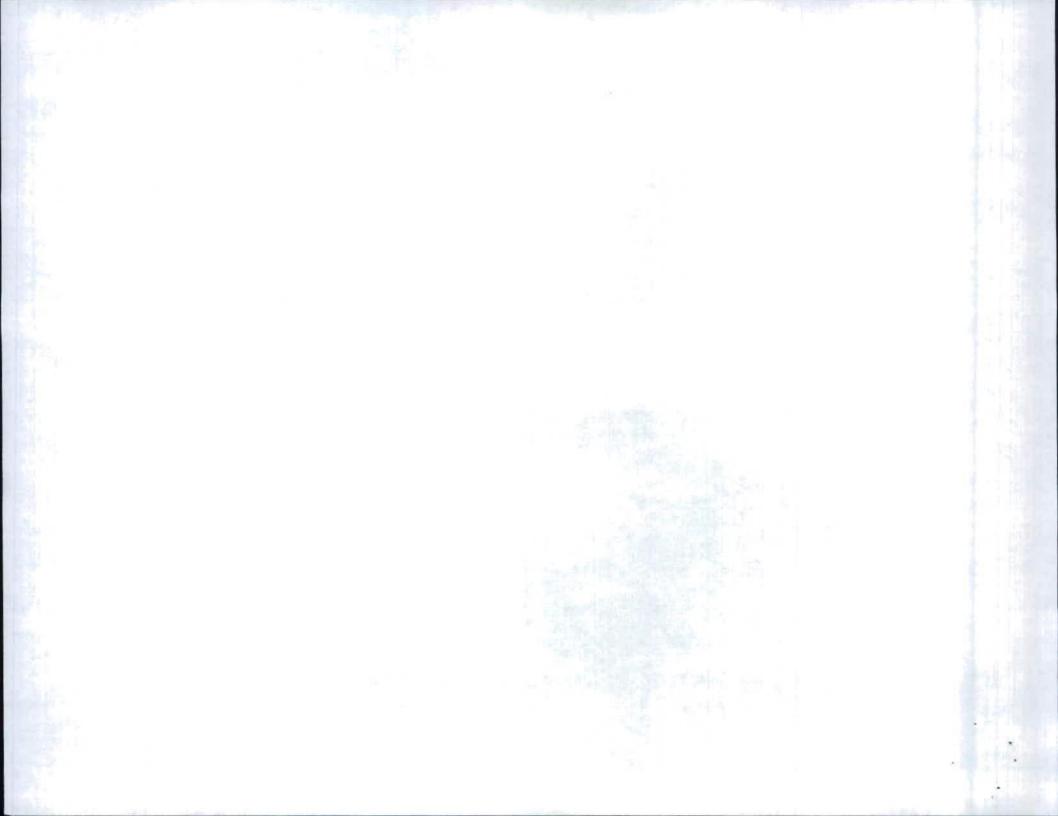
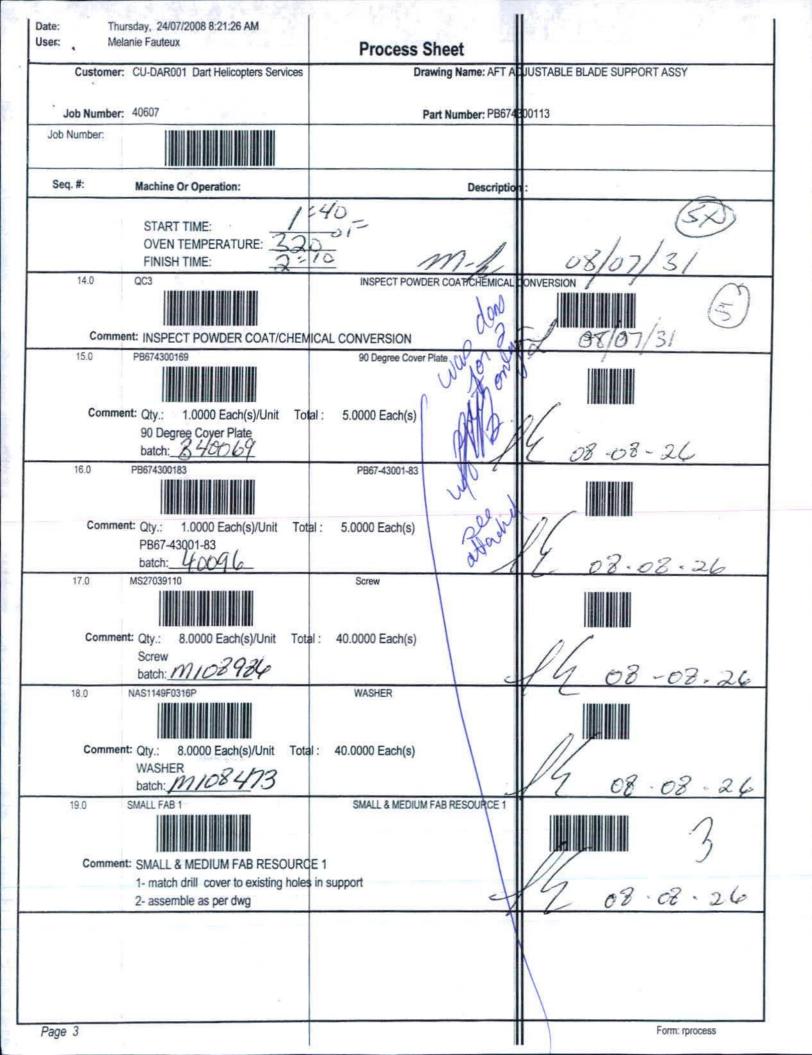
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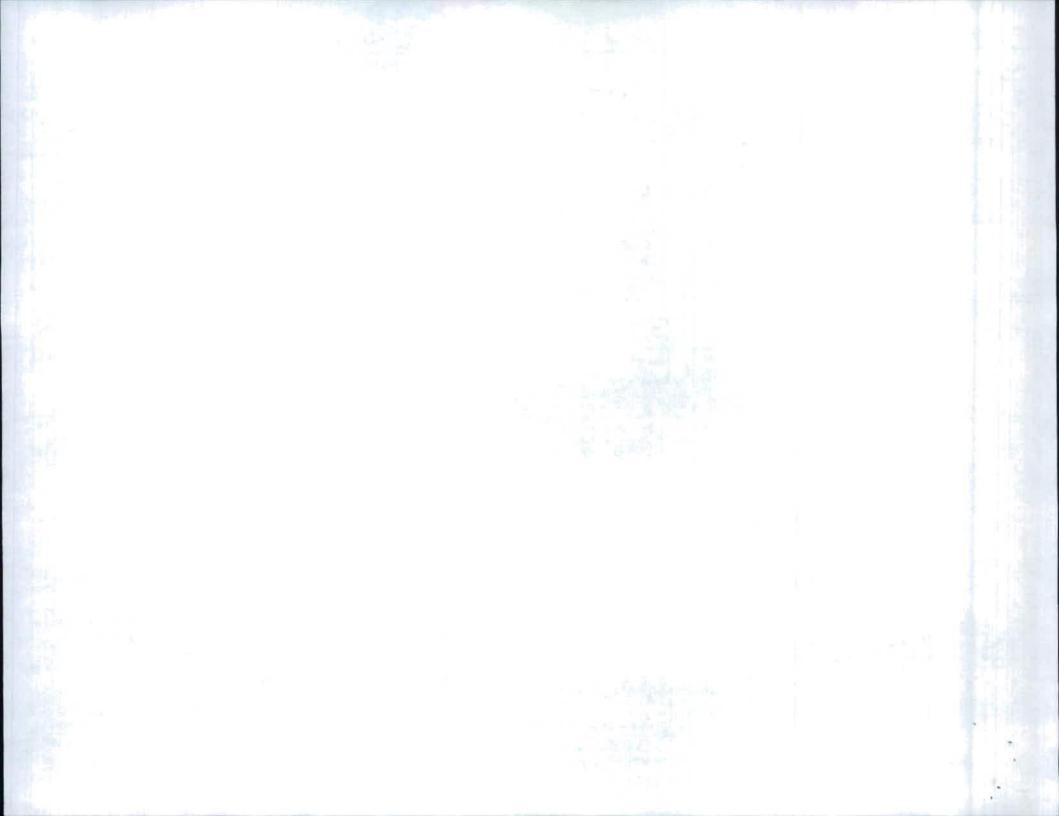


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Date: Thursday, 24/07/2008 8:21:26 AM Melanie Fauteux	Process Sheet	
Customer: CU-DAR001 Dart Helicopters Services		AD HISTARIE DI VICE
	Drawing Mame: Ar	ADJUSTABLE BLADE SUPPORT ASSY
Job Number: 40607	Part Number: PB	34300113
Job Number:		
Seq. #: Machine Or Operation:	Descrip	en:
20.0 QC5	INSPECT WORK TO CURRENT ST	
Comment: INSPECT WORK TO CURRENT ST		
21.0 PACKAGING 1	PACKAGING RESOURCE #1	(42)
Comment: PACKAGING RESOURCE #1	1 NOWSHI'G RESOURCE #1	
Identify and Stock Location:	Kl welani	508/10/23 @
22.0 QC21	FINAL INSPECTIONW/O RELEASE	<u> २० शिक्षांतर</u> (४०)
Comment: FINAL INSPECTION/W/O RELEASE		
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Date: Thursday, 24/07/2008 8:21:26 AM Melanie Fauteux User **Process Sheet** Drawing Name: AFT AD USTABLE BLADE SUPPORT ASSY Customer: CU-DAR001 Dart Helicopters Services Part Number: PB6743 00113 Job Number: 40607 Job Number: Seq. #: Machine Or Operation: Description LARGE FAB 1 LARGE FABRICATION RESOURCE 1 Comment: LARGE FABRICATION RESOURCE 1 1- make a 0.090" chamfer in the 1.00" hole before welding 02-01-22 5 2- assemble parts and weld as per dwg 7.0 QC9 VISUAL WELDING INSPECTION Comment: VISUAL WELDING INSPECTION 8.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT SITEP HELICAL INSERT 9.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) HELICAL INSERT SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1 10.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- grind weld flush in area of PB67-#3001-249 only 2- tap drill for helicol 3- install helicol insert as per dwg 11.0 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP HAND FINISHING RESOURCE #1 12.0 HAND FINISHING! Comment: HAND FINISHING RESOURCE #1 07.01.31 Chemical Conversion Coat as per QSI 005 4.1 POWDER COATING POWDER COATING 13.0 Comment: POWDER COATING 1- MASK TUBE FROM BASE TO GUSSET 2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Page 2



Shit Dart Aerospace Ltd. Thursday, 24/07/2008 8:21:26 AM Melanie Fauteux **Process Sheet** : CU-DAR001 Dart Helicopters Services Customer FT ADJUSTABLE BLADE SUPPORT ASSY **Drawing Name** Job Number : 40607 -: 13436 Estimate Number P.O. Number Part Number B674300113 : 24/07/2008 This Issue S.O. No. : 6743001 P.8 **Drawing Number** : NC Prsht Rev. Project Number : 17/07/2008 First Issue Type : LARGE HAB ASSY **Drawing Revision** Previous Run Material **Due Date** 24/07/2008 Written By Qty: Each Checked & Approved By : Est Rev:A 08-06-26 new issue DD verified by:ec Additional Product Job Number: Seq. #: Machine Or Operation: Description: PB6743001255 1.0 Inner Tube Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Inner Tube, batch: 4059/ PB6743001249 2.0 Inner Tube Bushing Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Inner Tube Bushing batch: m/8/14 3.0 Gusset Comment: Qty.: 5.0000 Each(s) 1.0000 Each(s)/Unit Total: Gusset 4.0 Gusset Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Gusset batch: D 5.0 PB67430016 PB67-43001-67 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Comment: Qty.: PB67-43001-67 batch: 3 4C 24.3

Form: rprocess

Page 1